

Date: Monday, 24/11/2008 10:24:06 AM  
 User: Melanie Fauteux

## Process Sheet

|                       |   |                  |                               |
|-----------------------|---|------------------|-------------------------------|
| Customer              | : CU-DAR001 Dart Helicopters Services   | Drawing Name     | : GASKET                      |
| Job Number            | : 43709   |                  |                               |
| Estimate Number       | : 12791   |                  |                               |
| P.O. Number           | :   | Part Number      | : D35661                      |
| This Issue            | : 24/11/2008 S.O. No. :   | Drawing Number   | : D3566 REV C                 |
| Prsht Rev.            | : NC  | Project Number   | : N/A                         |
| First Issue           | : / / Type : SMALL /MED FAB   | Drawing Revision | : C                           |
| Previous Run          | : 43264   | Material         | :                             |
| Written By            | :   | Due Date         | : 02/12/2008 Qty: 30 Um: Each |
| Checked & Approved By | : <u>MF 08-11-24</u>  |                  |                               |
| Comment               | Est Rev:A New Issue 07-03-08 ec<br>Est Rev:B Added Drain Holes 07-07-09 JLM<br>Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC |                  |                               |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |            |                      |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



Comment: Qty.: 0.9566 sf(s)/Unit Total : 28.6965 sf(s)

NEOPRENE SHEET 0.063

109864 HB 8-11-26

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D3566

Dwg Rev: CProg Rev: C

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2-Deburr if necessary

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-11-26

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

Soslube (X33) counter

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Finishing

SS 08/11/27 (X33)

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User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 43709

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



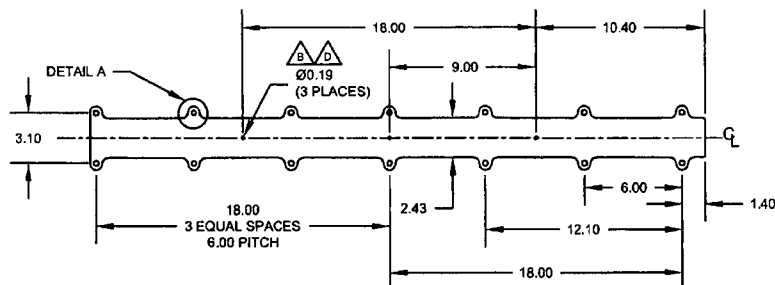
Comment: FINAL INSPECTION/W/O RELEASE

08/11/27 *[Signature]*

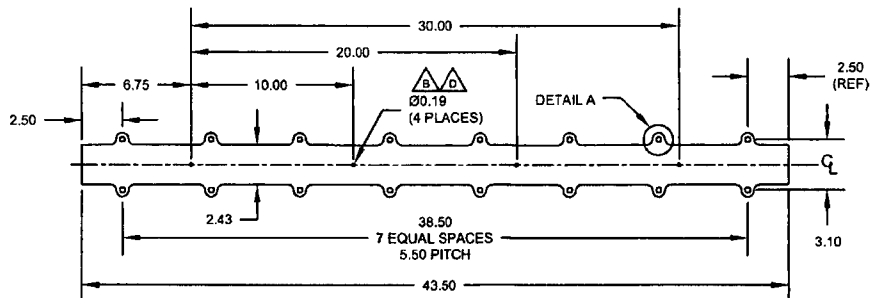
Job Completion



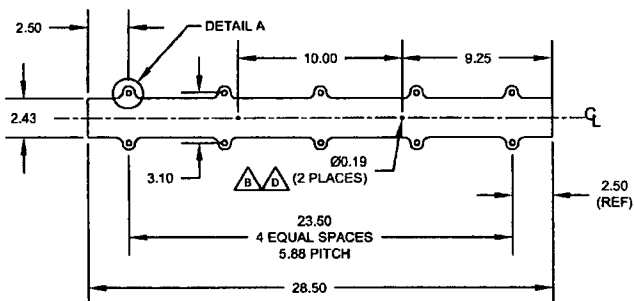
U 08.11.27



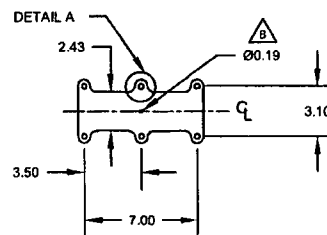
**D3566-1 GASKET**



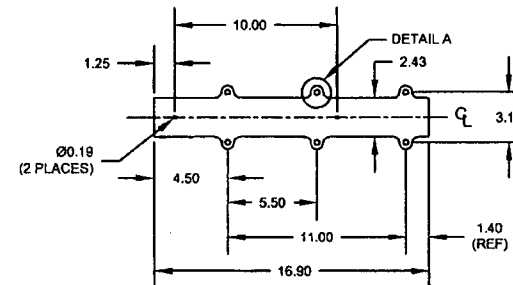
**D3566-5 GASKET**



**D3566-7 GASKET**



**D3566-13 GASKET**



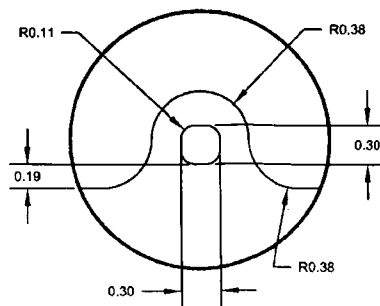
**D3566-15 GASKET**

**RELEASED**

07.08.04

**REFERENCE ONLY**

2643709



**DETAIL A**  
SCALE 1:1

| WEIGHTS: |          |
|----------|----------|
| D3566-1  | 0.29 lbs |
| D3566-5  | 0.36 lbs |
| D3566-7  | 0.24 lbs |
| D3566-13 | 0.07 lbs |
| D3566-15 | 0.15 lbs |

|            |   |  |              |
|------------|---|--|--------------|
| C          | UPDATE DRAWING TEMPLATE:<br>CHANGE ALL (TYP X PLS) TO (X PLACES);<br>A8: UPDATE NOTES;<br>A8, B2: ADD D3566-15;<br>A5: INCREASE SIZE OF DETAIL A; | CB   | 07.08.21     |
| B          | ADD DRAIN HOLES   | PH   | 07.04.17     |
| A          | NEW ISSUE   | PH   | 06.12.18     |
| REV.       | DESCRIPTION   | BY   | DATE         |
| DESIGN     | PH  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | CB  |  |              |
| CHECKED    | PH  | DRAWING NO.  | REV. C       |
| MFG. APPR. | PH  | D3566  | SHEET 1 OF 1 |
| APPROVED   | PH  | TITLE  | SCALE        |
| DE APPR.   | PH  | GASKET   | 1:           |
| DATE       | 07.08.21  | COPYRIGHT © 2006 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |

|                              |  |                      |
|------------------------------|--|----------------------|
| DART AEROSPACE LTD           |  | Work Order: 43709    |
| Description: Gasket          |  | Part Number: D3566-1 |
| Inspection Dwg: D3566 Rev: C |  | Page 1 of 1          |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 3.10              | +/-0.030      | 3.10             | X      |        |                      |          |
| 18.00             | +/-0.030      | 18.00            | X      |        |                      |          |
| 12.10             | +/-0.030      | 12.104           | X      |        |                      |          |
| 2.43              | +/-0.030      | 2.437            | X      |        |                      |          |
| 6.00              | +/-0.030      | 6.001            | X      |        |                      |          |
| 1.40              | +/-0.030      | 1.399            | X      |        |                      |          |
| 0.30              | +/-0.030      | 0.304            | X      |        |                      |          |
| 0.30              | +/-0.030      | 0.364            | X      |        |                      |          |
| 0.063             | +/-0.010      | 0.058            | X      |        |                      |          |
| Ø0.188            | +0.005/-0.001 | 0.190            | X      |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |

|                 |                |                     |     |
|-----------------|----------------|---------------------|-----|
| Measured by: RB | Audited by: S  | Prototype Approval: | N/A |
| Date: 8-11-26   | Date: 08/11/26 | Date:               | N/A |

| Rev | Date     | Change                            | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A   | 07.03.14 | New Issue                         | KJ/JLM     |          |
| B   | 07.07.18 | Dimensions updated per Dwg Rev. B | KJ/JLM     |          |
| C   | 07.09.26 | Dwg Rev updated                   | KJ/EC/DD   | BE       |